

*Ind. 74* → **I CLAIM:**

1.

A method of forming a trade mark decoration on a soft ribbon stripe comprising the steps of :

- a) thermal pressing a combination end of the ribbon stripe to cure the texture of the ribbon stripe and increase the gaps of the texture;
- (b) fastening the combination end onto a mold;
- (c) mixing ejection molding material with a material similar or alike the material of the ribbon stripe so that these materials can form as one unit when melt;
- (d) high pressure ejection molding the ribbon stripe to combine with a primary blank plastic material and a protruded trade mark pattern being formed on the primary blank plastic being formed on the primary blank plastic material;
- (e) placing the first ejection molded primary blank plastic material into the mold for second ejection molding and the protruded trade mark pattern being located at a recess of the second mold; and
- (f) processing to a second ejection molding to enclose the

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primary blank plastic material at the exterior thereof to form an ornamental article.

2. The method as set forth in Claim 1, wherein the thermal pressing process is a ~~ultrasonic~~ fabrication process.

5 3. The method as set forth in Claim 1, wherein the ribbon stripe is obtained from a first ejection molding of primary blank plastic material.

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